## Description

This sensor incorporates a high performance single axis 3D MEMS sensor. The analogue output voltage varies from $0.5-4.5 \mathrm{~V}$ over the range of the sensor and is derived directly from the sensor without any digital conversion, so it gives a very high resolution output. It is packaged in a small, robust, sealed Aluminium housing and is supplied with a $2 m$ screened PUR cable (longer on request). There are three measuring range options, $\pm 10^{\circ}, \pm 30^{\circ}$ or $\pm 90^{\circ}$, and two options for supply voltage level, either 5 Vdc or $9-30 \mathrm{Vdc}$. These sensors are CE certified, and are manufactured and tested in our UK factory.

## Features

- Measuring range : $\pm 10^{\circ}, \pm 30^{\circ}$ or $\pm 90^{\circ}$ single axis
- $\quad$ Sealed to IP67
- Solid state 3D MEMS sensor
- Braided screen 4 core cable, $2 m$ standard length, others on request
- High resolution 0.5-4.5V analogue voltage output directly from sensing element
- Low cost relative to performance
- Small size, $46 \times 43.5 \times 13.5 \mathrm{~mm}$



## Typical Applications

- Position feedback for solar tracking systems
- Platform levelling and monitoring
- GPS compensation
- Agricultural and industrial vehicle tilt monitoring
- Telescopic and scissor lift platform monitoring
- Robotics position sensing
- Can be readily customised to suit most applications


## Specifications

| Parameter | SAS-10-A | SAS-10-R ${ }^{(2)}$ | SAS-30-A | SAS-30-R ${ }^{(2)}$ | SAS-90-A | SAS-90-R ${ }^{(2)}$ | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply Voltage | 9-30 | $5 \pm 0.2$ | 9-30 | $5 \pm 0.2$ | 9-30 | $5 \pm 0.2$ | $V$ dc |
| Operating Current | 7 | 8.5 | 7 | 8.5 | 7 | 8.5 | mA |
| Output Impedance | 100 | 100 | 100 | 100 | 100 | 100 | $\Omega$ |
| Operating Temperature | -40 to 85 | -40 to 85 | -40 to 85 | -40 to 85 | -40 to 85 | -40 to 85 | ${ }^{\circ} \mathrm{C}$ |
| Size: Width <br> Length <br> Height <br> Weight inc. cable | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | $\begin{gathered} 46.0 \\ 43.5 \\ 13.5 \\ 90 \end{gathered}$ | mm <br> mm <br> mm g |
| Measuring range | $\pm 10$ | $\pm 10$ | $\pm 30$ | $\pm 30$ | $\pm 90$ | $\pm 90$ | - |
| $0^{\circ}$ Output Level ${ }^{(1)}$ | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | V dc |
| Zero Bias Error | 1 | 1 | 1 | 1 | 1 | 1 | - |
| Non linearity | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | \% |
| Sensitivity (3) for first $1^{\circ}$ for 1 g range | $\begin{gathered} 201 \\ 11.518 \end{gathered}$ | $\begin{gathered} 201 \\ 11.518 \end{gathered}$ | $\begin{gathered} 70 \\ 4 \end{gathered}$ | $\begin{gathered} 70 \\ 4 \end{gathered}$ | $\begin{gathered} 35 \\ 2 \end{gathered}$ | $\begin{gathered} 35 \\ 2 \end{gathered}$ | $\begin{gathered} \mathrm{mV} /{ }^{\circ} \\ \mathrm{V} / \mathrm{g} \end{gathered}$ |
| Sensitivity tolerance | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | \% |
| Long Term Stability ${ }^{(4)}$ | 0.015 | 0.015 | 0.015 | 0.015 | 0.015 | 0.015 | - |
| Noise Density | 0.0008 | 0.0008 | 0.0008 | 0.0008 | 0.0008 | 0.0008 | $\bigcirc / \sqrt{\mathrm{Hz}}$ |
| Resolution (@3Hz BW) | 0.001 | 0.001 | 0.001 | 0.001 | 0.002 | 0.002 | - |
| Frequency Response | 3 | 3 | 3 | 3 | 3 | 3 | Hz |
| Notes: <br> 1. For optimum zero point accuracy, mounting angle of the part can be adjusted. <br> 2. Output of the -R versions are ratiometric to the supply voltage. <br> 3. Output is proportional to the Sine of the input, so the sensitivity changes throughout the range - see page 2 for more detail <br> 4. 1 year stability when powered continuous at $23^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |

Housing Drawing


## Axis Direction and Mounting Orientation and Wiring Details

Horizontal Surface
Vertical Surface

| Wire Colour | Function |
| :---: | :---: |
| Red | +Ve Supply |
| Blue | GND |
| Yellow | Not Connected |
| Green | Voltage Output |



## Voltage Output Change With Angle

All inclinometers measure a change in gravitational field to derive angle. As the inclinometer sensor is rotated, the sensing element is subject to gravitational forces which move the proof mass, and this movement is detected and converted to a voltage. In this sensor the output is linear with the change in acceleration ( g ), which means that the output is a Sine function of the change in angle $\left(^{\circ}\right.$ ). The graphs below show the output voltage vs. angle.




The formula to calculate the angle from the voltage is given by :

$$
\text { Angle }=\sin -1\left(\frac{(\text { Vout }- \text { Voffset })}{\text { Sensitivity }}\right)
$$

Where :
Vout = Measured voltage from the sensor Voffset $=$ Measured voltage from the sensor when the sensor is at $0^{\circ}$ (usually 2.5 V ) Sensitivty $=$ Sensitivity of the device [V/g] (see specification table on page 1)

The output is very linear around the zero position, for example at $\pm 10^{\circ}$ the sine non linearity would only introduce an error of $0.05^{\circ}$. As the angle approaches $90^{\circ}$ the sensitivity of the sensor drops significantly making measurements up to the full 90 degree range much less accurate.

## Temperature Performance

One of the largest effects on accuracy for any inclinometer sensor is the effect of temperature. A change in temperature can cause a shift in the zero position (known as zero bias temperature error) as well as affecting the overall sensitivity of the device (known as sensitivity temperature error). The graphs below show the performance of typical and worst case devices for these two errors.


## Cable Details

1. Core wires, tin plated copper, $18 \times 0.1 \mathrm{~mm}$ strands per conductor (26 AWG).
2. 4 conductors, colours red, black, yellow and green. Polypropylene core insulation.
3. Braided screen of tin copper wire with minimum $85 \%$ coverage.
4. Black PUR Solar jacket. Flame retardant, reduced smoke generation, zero halogen, excellent for use in water and oil, good for use in acids and fuels, radiation tolerance: 10E6 Gy, UV stable, suitable for continuous outdoor use.


| Parameter | Value | Unit | Notes |
| :--- | :---: | :---: | :--- |
| Approximate Weight | 40 | $\mathrm{~g} / \mathrm{m}$ |  |
| Operating Temperature | -40 to 85 | ${ }^{\circ} \mathrm{C}$ |  |
| Conductor Resistance | 100 | $\Omega / \mathrm{Km}$ | Maximum resistance |
| Insulation Resistance | 1500 | $\mathrm{M} \Omega / \mathrm{Km}$ | Minimum resistance |
| Test Voltage | 3 | KV DC |  |
| Voltage Rating | 600 | V |  |
| Core Current Rating | 2 | A | At $40^{\circ} \mathrm{C}$ air temperature |
| Individual Core Diameter | 1.1 | mm |  |
| Overall Diameter | 4.5 | mm |  |


| Wire Colour | Function |
| :---: | :---: |
| Red | Vin |
| Blue | Gnd |
| Yellow | X Axis Output |
| Green | Y Axis Output |

